

Issued by RSGQ

Approved by DIR

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**Section 1: IDENTIFICATION AND INFORMATION DATA**

COMPANY NAME	DUGOMRULLI Spa		
OFFICES AND FACTORY	Via Ippolito Nievo, 8 - 40069 Zola Predosa (Bologna)		
TELEPHONE	+39 051.755406	TELEFAX	+39 051.758989
E-MAIL	dugom@dugomrulli.it	WEBSITE	https://www.dugomrulli.it
CERTIFIED E-MAIL	dugomrulli@pec.it		
TAX CODE	00794310375	VAT NO.	00523361202
SHARE CAPITAL	€108,000.00	ADMINISTRATIVE AND ECONOMIC INDEX NO.	BO-1806679
REGISTERED AT CHAMBER OF COMMERCE IN	Bologna	No. 180679	
AUTHORISATION OF THE COURT IN	Bologna	No. 16232	
INDUSTRIAL CAT. SPECIFIC FIELD	Metalworking	COMMODITY CODE	29221
COVERED SURFACE AREA	7,410 m²		
TOTAL SURFACE AREA	17,110 m²		
PRESIDENT	Marco Gamberini	marco.gamberini@dugomrulli.it	
GENERAL MANAGER AND SALES MANAGER	Marco Gamberini	marco.gamberini@dugomrulli.it	
ENGINEERING & MANUFACTURING MANAGER	Francesco Pace	francesco.pace@dugomrulli.it	
AUTOMOTIVE AND EXPORT SALES OFFICE	Paolo Marchesi Chiara Prando -	paolo.marchesi@dugomrulli.it chiara.prando@dugomrulli.it sales01@dugomrulli.it	
DOMESTIC SALES	Silvana Lotti	silvana.lotti@dugomrulli.it	
DOMESTIC SALES OFFICE	-	<a href="mailto:vendite@dugomrulli.it">vendite@dugomrulli.it</a> <a href="mailto:vendite02@dugomrulli.it">vendite02@dugomrulli.it</a>	
PURCHASING	-	acquisti@dugomrulli.it	
BANK REFERENCES	• UNICREDIT BANCA SPA - Branch 3306 – BOLOGNA • BPER BANCA SPA – Zola Predosa Branch		
EXPORT	• Worldwide		

**Section 2: CERTIFICATIONS / APPROVALS**

FIELD OF APPLICATION	<i>Design, manufacture, sale and marketing of rollers and accessories for unit handling and bulk handling conveyors.</i>
	ATECO CODE: 28.22.09
COMPANY'S QUALITY SYSTEM CERTIFICATIONS	<i>The company's organisational system complies with standard UNI EN ISO 9001:2015 "Quality Management Systems – Requirements"</i>
APPLICABLE REGULATIONS	<i>UNI/ISO/DIN/CEMA</i>
PRODUCT CERTIFICATION	<i>Storage receipt EPT 17 ATEX 2777 Issue 1 dated 19/11/2017</i>
PATENTS	<i>The company has various patents relating to both the product (rollers for conveyors and accessories) and production processes.</i>

COMMUNITY DIRECTIVE 2006/42/EC

*The company manufactures components that are not included in the products laid down in article 1, paragraph 1 of Machinery Directive 2006/42/EC, therefore this Directive does not apply.*

### Section 3: **LINE OF BUSINESS**

*For over 80 years DUGOMRULLI has specialised in manufacturing components for material handling and conveying systems and operates in three distinct market sectors:*

- BULK HANDLING**
- *Carrying, impact and return idlers for belt conveyors that are 300 to 2,000 mm wide, for any type of application.*
  - *Garland idlers with 2, 3 or 5 rollers for belts that are 400 to 2,000 mm wide, especially for the chemical and mining industries.*
  - *Range of rollers:*
    - *In steel from 48 diam. to 159 diam.*
    - *Impact from 89 diam. to 159 diam.*
    - *With rubber rings from 108 diam. to 159 diam.*
    - *In plastic from 90 diam. to 140 diam. (the latter are particularly suitable for the chemical and rock salt mining industries).*
  - *Range of transoms:* *Self-cleaning with 15 to 60 degree inclination of side rollers, for belts up to 2,000 mm wide.*
  - *Accessories for belt conveyors:* *Belt cleaning systems, dissipation systems for the loading zones, complete covering systems.*

**UNIT HANDLING** *Steel and plastic rollers for gravity and flat belt conveyors.  
Live and friction rollers for motorized roller conveyors.  
Diameters from 20 to 159 mm.  
Steel and plastic wheels diam. 48 and 60 mm.*

- AUTOMOTIVE INDUSTRY**
- *Drive and driven rollers for transporting pallets and skids in welding and painting lines, in steel or coated with polyurethane. Standard diameters 125, 140 and 158 mm. Other upon request.*

**TECHNICAL DOCUMENTATION** *DUGOMRULLI provides its Customers with catalogues and technical manuals that contain constructive, applicative and performance information of the products it manufactures and markets; 2D and 3D technical drawings are also available.*

- *MR CATALOGUE for bulk handling.*
- *CI CATALOGUE for unit handling.*
- *AU CATALOGUE for the automotive industry*
- *RS CATALOGUE for belt conveyor cleaning systems*
- *IP CATALOGUE for belt conveyors impact cradles*
- *CP CATALOGUE for belt conveyors covers*
- *The relative use and maintenance manuals are available for all products,*
- *CAD models of the most important products are available at [www.dugomrulli.it](http://www.dugomrulli.it).*

- SERVICES**
- *Design of new versions of the above products. Technical-Commercial expert advice for their correct selection and use.*

### Section 4: **QUALITY POLICY**

Using, but even more so, developing a Quality management system means pursuing continuous improvement objectives for the business provided to third parties and in-house. DugomRulli reaffirms the consistency of this system with the economic goal that justifies its work.

This is possible if the Customer is at the centre of the planned and completed actions, the satisfaction of which remains the priority objective. Involving the customers and making them aware of this process is a necessity felt by DugomRulli.

DugomRulli is well aware that continuous improvement of the level of service provided is only possible by giving the utmost care and attention to human and material resources that comprise the structure and quality of the environment in which they operate. DugomRulli pays the utmost importance to the relationship with its suppliers considering them as an important resource to achieve its target about management system and products quality. In a structured system logic, everyone is simultaneously both a customer and supplier of the other company players. For this reason, the concepts of accountability, responsibility, sense of belonging and personal involvement, which allow a stimulating, reactive and informative business complex to be constructed that is capable of preserving and increasing one's own wealth of knowledge, become particularly important.

A continuous improvement activity based on the definition of measurable objectives requires the identification of consistent and representative indices of all the main processes. DugomRulli constantly verifies the results obtained by comparing the objectives set with the company indicators. DugomRulli constantly monitors the achieved results by comparing the targets with the company indicators as well as analysing the context in which it operates, identifying the risks, and consequent mitigation actions, and seizing the opportunities for improvement that should arise.

Achievement of the objectives constitutes another stimulus, their non-achievement is a motive for analyses and greater commitment.

The principles hereby laid down are supported by the Company's firm desire to constantly improve its performance.

### Section 5: **COMPANY PROCESSES**

